

Special Process: Heat Treat System Assessment			
Facility Name: BARTH Galvanik GmbH			
Address: In den Schwarzwiesen 4; 61440 Oberursel / Taunus; Germany			
Phone Number: +49 6171 9727 0		Fax Number: +49 6171 9727 50	
Date of Assessment:	February 05.-09, 2024	Date of Previous Assessment:	January 16.-17, 2023
Internal (Captive) Heat Treater (Y/N):	N	Commercial Heat Treater (Y/N):	Y
Type(s) of Thermal Processing at this Facility:			
Process Table A		Process Table D	
Carburizing		Induction Heat Treating	
Carbonitriding		Process Table E	
Carbon Restoration		Annealing	
Neutral Hardening (Quench and Temper)	X	Normalizing	
Austempering / Martempering		Stress-Relieving	
Tempering	X	Process Table F	
Precipitation Hardening / Aging		Low Pressure Processing (Carburizing / Carbonitriding / Neutral Hardening)	
Process Table B		Process Table G	
Nitriding (Gas)		Sinter Hardening	
Ferritic-Nitrocarburizing (Gas or Salt)		Process Table H	
Process Table C		Ion Nitriding	
Aluminum Heat Treatment		Process Table I	
		Hot Stamping	
Current Quality Certification(s): ISO 9001; ISO 14001; ISO 50001			
Date of Re-assessment (if necessary):			
Personnel Contacted:			
Name:	Title:	Phone:	Email:
Bryan Bülow	Werkleiter Werk 5	+49 6171 9727 0	
Bastian Sommer	Prozessverantwortlicher Wärmenbehandlung	+49 6171 9727 0	
Manuela Schelker	Werkstoffprüflabor	+49 6171 9727 0	
Auditors/Assessors:			
Name:	Company:	Phone:	Email:
Gerhard Jammer	Leiter QM / QS	+49 6171 9727-70	gerhard.jammer@barth-galvanik.de
Number of "Not Satisfactory" Findings: 0			
Number of "Needs Immediate Action" Findings: 0			
Number of "Fail" Findings in the Job Audit(s): 0			

